

**R10 Specification Clauses**

<b>Product</b>	"Sentinel" Modern Ogee Gutter System
<b>Manufacturer</b>	ARP Ltd Unit 2, Vitruvius Way Meridian Business Park Braunstone Leicester LE19 1WA ph. 0116 289 4400 Web. <a href="http://www.arp-ltd.com">www.arp-ltd.com</a>
<b>Specification</b>	"Sentinel" Modern Ogee Gutter System Manufactured from Aluminium Alloy 6063 T6 to BS1474: 1972 Size - 200 x 150mm
<b>Finish</b>	Mill Finish Aluminium or Polyester Powder Coated to RAL_____ or BS_____ (delete where applicable) Materials to have factory applied Polyester Powder Coat to all significant surfaces
<b>Fitting</b> (Direct fix)	Gutter to be secured via predrilled holes at 750mm centres with 5 x 25mm stainless steel countersunk screws (dependant on substrate) Angles to be secured via the two predrilled holes on rear with 5 x 25mm stainless steel countersunk screws (dependant on substrate) Outlets to be via the predrilled hole in rear with 5 x 25mm stainless steel countersunk screws (dependant on substrate) Expansion gaps of 3-4mm to be left between butt ends
<b>Outlets</b>	Outlets to suit Ø63mm or 76mm or 101mm Circular or 63mm or 76mm or 101mm Square or 101x76mm Rectangular "Colonnade" downpipes (delete where applicable)
<b>Jointing</b>	Joints to be made by applying two beads of Arbosil 1096 Low Modulus Sealant onto each side of the joint, offer up the Union Connector and secure using M6 x 20mm aluminium bolts, neoprene washers and nuts Full fitting instructions to be supplied with delivery