



R10 Specification Clauses

Product	"Colonnade" Square or Rectangular (delete where applicable) Cast Collar Downpipe System
Manufacturer	ARP Ltd
	Unit 2, Vitruvius Way
	Meridian Business Park
	Braunstone
	Leicester
	LE19 1WA
	ph. 0116 289 4400
	Web. <u>www.arp-ltd.com</u>
Specification	"Colonnade" Square or Rectangular (delete where applicable) Cast Collar Downpipe System
	Manufactured from extruded 6060 T4 to BS1474: 1972
	Size - 76 x 76mm or 101 x 101mm or 101 x 76mm (delete where
	applicable)
Finish	Mill Finish Aluminium or Polyester Powder Coated to RAL or
	BS (delete where applicable)
	Materials to have factory applied Polyester Powder Coat to all significant surfaces
Fitting	To be fitted on "Colonnade" Flush Fit or 30mm Stand-off or 30-200mm Stand-off (deleted where applicable) Pipe Clips at 2m Maximum centres in accordance with BS 8230 and to be fastened to substrate with 5mm x 50mm stainless steel screws
Access	To be provided at the base of each downpipe, for maintenance purposes, in accordance with BS EN 12056-3:2000
	"Colonnade" Square Cast Collar Shoe or Access Pipe are acceptable