

R10 Specification Clauses

- Product** "Britannia" Rectangular Downpipe System
- Manufacturer** ARP Ltd
Unit 2, Vitruvius Way
Meridian Business Park
Braunstone
Leicester
LE19 1WA
ph. 0116 289 4400
Web. www.arp-ltd.com
- Specification** "Britannia" Rectangular Cast Iron Downpipe System
Traditional Sand Cast Manufactured to BS460: 1964
Size - 4 x 3inch
Eared pipe or Non Eared Pipe (delete where applicable)
- Finish** Supply Primed to be finished on site in accordance with paint manufacturers recommendations or ARP Factory applied paint system to RAL_____ or BS_____ (delete where applicable)
Materials to have finished coating to all significant surfaces
- Fitting** Eared pipe to be secured to substrate using 75mm or 100mm Pipe Nails or M8 75mm Hex head mild steel coach screws (deleted where applicable) at maximum 2m centres in accordance with BS 8230

Non Eared pipe to be secured via standard Earbelt or Holderbat (deleted where applicable) to substrate using 75mm or 100mm Pipe Nails or M8 75mm Hex head mild steel coach screws (deleted where applicable) at maximum 2m centres in accordance with BS 8230
- Hoppers** Britannia Hopper Heads Choice (suitable pipe sizes listed)
Hopper type Pipe choice
No2 Flat Back 4 x 3inch Rectangular
No3 Flat Back 4 x 3inch Rectangular
- Access** To be provided at the base of each downpipe, for maintenance purposes, in accordance with BS EN 12056-3:2000
"Britannia" Shoe or Access Pipe are acceptable