

## R10 Specification Clauses

<b>Product</b>	"Legion" Pressed Box Gutter System
<b>Manufacturer</b>	ARP Ltd Unit 2, Vitruvius Way Meridian Business Park Braunstone Leicester LE19 1WA ph. 0116 289 4400 Web. <a href="http://www.arp-ltd.com">www.arp-ltd.com</a>
<b>Specification</b>	"Legion" Pressed Box Gutter System Manufactured from high strength aluminium sheet grade 1050AH14 Size - 100 x 75mm or 125 x 100mm or 150 x 100mm or 150 x 150mm or 200 x 150mm or ___ x ___ mm (delete where applicable)
<b>Finish</b>	Mill Finish Aluminium or Polyester Powder Coated to RAL_____ or BS_____ (delete where applicable) Materials to have factory applied Polyester Powder Coat to all significant surfaces
<b>Fitting</b> (brackets)	Gutter to be fitted on "Legion" Brackets at 750mm centres with an additional bracket required for all Running Outlets and Angles no further than 375mm from joint. Brackets to be Fascia or Rafter Top-Fix or Rafter Side-Fix or Rise and Fall (delete where applicable) Expansion gaps of 3-4mm to be left between butt ends
or (Direct fix)	Gutter to be secured via predrilled holes at 750mm centres with 5 x 25mm stainless steel countersunk screws (dependant on substrate) Angles to be secured via the two predrilled holes on rear with 5 x 25mm stainless steel countersunk screws (dependant on substrate) Outlets to be via the predrilled hole in rear with 5 x 25mm stainless steel countersunk screws (dependant on substrate) Expansion gaps of 3-4mm to be left between butt ends
<b>Outlets</b>	Outlets to suit Ø63mm or 76mm or 101mm Circular or 63mm or 76mm or 101mm Square or 101x76mm Rectangular "Colonnade" downpipes (delete where applicable)
<b>Jointing</b>	Joints to be made by applying two beads of Arbosil 1096 Low Modulus Sealant onto the plain ended gutter, the "joggle joint" is located from above and secured using M6 x 20mm aluminium bolts, neoprene washers and nuts Full fitting instructions to be supplied with delivery