

R10 Specification Clauses

Product	"Britannia" Moulded No.46 Ogee Cast Iron Gutter System
Manufacturer	ARP Ltd Unit 2, Vitruvius Way Meridian Business Park Braunstone Leicester LE19 1WA ph. 0116 289 4400 Web. www.arp-ltd.com
Specification	"Britannia" Moulded No.46 Ogee Cast Iron Gutter System Traditional Sand Cast Manufactured to BS460: 1964 Size - 4.5 inch or 5 inch or 6 inch (delete applicable)
Finish	Supply Primed to be finished on site in accordance with paint manufacturers recommendations or ARP Factory applied paint system to RAL_____ or BS_____ (delete where applicable) Materials to have finished coating to all significant surfaces
Fitting (Brackets)	Gutter to be fitted on "Britannia" Brackets at 915mm centres with an additional bracket required for all Running Outlets and Angles no further than 300mm from joint Brackets to be Fascia or Rafter Top-Fix or Rafter Side-Fix or Rise and Fall (delete where applicable) Expansion gaps of 3-4mm to be left within sockets
or (Direct fix)	For direct fix applications a "Britannia" spacing bracket needs to be used at every fixing point to ensure the sole of the gutter is level Gutter to be secured via predrilled holes at 915mm centres with 5 x 25mm stainless steel countersunk screws (dependant on substrate) Angles to be secured via the two predrilled holes on rear with 5 x 25mm stainless steel countersunk screws (dependant on substrate) Outlets to be via the predrilled hole in rear with 5 x 25mm stainless steel countersunk screws (dependant on substrate) Expansion gaps of 3-4mm to be left within sockets
Outlets	Outlets to suit Ø 2.5 inch or 3 inch or 4 inch Circular or 4 x 3 inch Rectangular "Britannia" downpipes (delete where applicable)
Jointing	Joints to be made by applying two beads of Arbosil 1096 Low Modulus Sealant into the gutter socket and secured using M6 x 25mm bolts, neoprene washers and nuts Full fitting instructions to be supplied with delivery